

## IMMOBILIZATION OF D-HYDANTOINASE ON EUPERGIT C

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D-hydantoinase from *Vigna angularis* was immobilized by covalent linkage to the oxirane polymer Eupergit C. This procedure obtain an enzyme preparation stable and with high activity for the preparation of non-proteinogenic amino acids. The target product were: D-*p*-hydroxyphenylglycine and D-*p*-fluorophenylglycine. These target products were obtained by enantioselective hydrolysis of the respective racemic hydantoin. Enzymatic activity was measured at pH 9.0 (buffer: 100mM H<sub>3</sub>BO<sub>3</sub>/KCl), 30°C with 50mM of substrate and an enzyme concentration required to maintain the reaction under initial velocity conditions, for 5min at least. The product formed was detected with a colorimetric assay using *p*-dimethyl aminoabenzaldehyde as reagent. Immobilization in epoxy-activated support was performed with a procedure involving to steps. 600mg of support, suspended in 5mL of 1M H<sub>3</sub>BO<sub>3</sub>/KCL, pH 9.0 buffer, at 25°C, under orbital shaking with 250mg of D-hydantoinase during 20h. The immobilized enzyme was then submitted to a multipoint attachment to the support by incubation at 20°C in KHCO<sub>3</sub>/K<sub>2</sub>CO<sub>3</sub> buffer, pH 11.0. The yield of both step was 100% approximately. D-hydantoinase with multipoint covalent attachment displays an activity with *p*-fluorphenylhydantoin that was 30% greater than with the hidantoin, the best substrate of the soluble enzyme. The immobilized D-hydantoinase transformed 10mM *p*-fluorphenylhydantoin with 100% conversion after 7h reaction with very good stability. No appreciable activity loss was observed after five repeated batch reactions at 30°C. The enantiomeric excess after each cycle was maintained close to 99% as revealed by chiral HPLC chromatography.